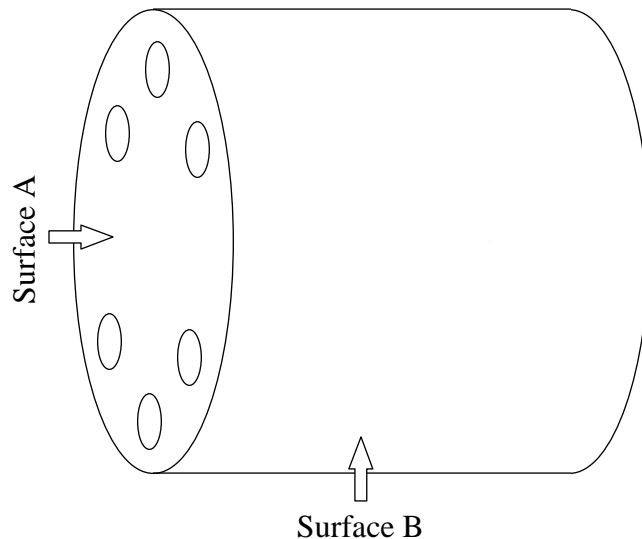


TITLE: MULTIHOLE WOUND BEADS	EFFECTIVE: 2-1-1998 Rev. 0
DEVELOPED BY: FRANKLIN DEMUTH	SUPERSEDES: NONE
UPDATE RESPONSIBILITY: QUALITY ASSURANCE TECHNICIAN	APPROVAL:

## 0.0 Multihole Wound Bead - Generic



### 1.0 Chips:

- 1.1 Surface chips extending from the holes on Surface A which are longer or wider than 1/4 of the diameter of the part are unacceptable.
- 1.2 Chips on Surface B which are longer or wider than 1/4 of the length (C dimension) of the part are unacceptable.
- 1.3 Parts with more than two chips are unacceptable.

### 2.0 Cracks:

- 2.1 Spider cracks are unacceptable.
- 2.2 Small cracks between the holes which do not affect the performance of the part are acceptable.
- 2.3 Radial cracks which are less than .050 inches deep and less than .125 inches long and which do not affect the performance of the part are acceptable.

### 3.0 Ragged Edges:

- 3.1 Ragged edges which penetrate more than .015 inches into the part are unacceptable.
- 3.2 Sharp edges are unacceptable.

### 4.0 Pits and Bumps:

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4.1 Pits with diametres greater than .020 inches are unacceptable.

**5.0 Stains and Discolourations:**

5.1 Stains and discolourations which do not affect the performance of the part are acceptable.

**6.0 Wire:**

6.1 Wire shavings on assembled beads are unacceptable.

**7.0 Pullout:**

7.1 Pullout which interferes with the holes in Surface A is unacceptable.

**8.0 Revision History:**

Revision Number	Reason for Change	Revision Date